8 Zones 1200kg SMT Reflow Oven PID Control SSR Drive SMT Production Line **Equipment**

Basic Information

. Place of Origin: China Brand Name: **ETON**

CE,CCC,SIRA · Certification:

Model Number: ET-R8 • Minimum Order Quantity: 1 set

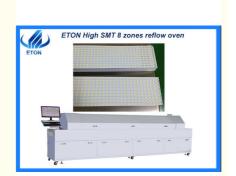
Packaging Details: Packing in film package and foam cotton,

and covering vacuum bag within sturdy

wooden boxes.

. Delivery Time: 30 days • Payment Terms: T/T

Supply Ability: 50 sets per month



Product Specification

· Warranty: 1 Year

Application: SMD Production Line

380V 50/60Hz Three-phase Five-wire Power Supply:

AC:380V 50Hz

· Weight:

• Dimension: 5000mm*1000mm*1500mm

. Condition: New Temperature Control ±1 Accuracy:

. Heating Time: Around 15 Mins

• Highlight: PLC Control SMT Reflow Oven,

SMT Reflow Oven 40kw, **Reflow Oven SMT Production Line**



Product Description

8 zones 1200kg SMT line production equipment PID control + SSR drive reflow oven

Features

It adopts imported high-speed air-carrying motor direct drive for thermal cycle, low noise, low vibration and high thermal cycle efficiency.

It adopts Panasonic PLC industrial control products to control the upper and lower computer, which has first-class stability.

It has a delay switch protection function to prevent the transmission components from deforming due to uneven cooling.

It has a power-off protection function to ensure the normal output of the PCB without damage after power-off.

With over-temperature sound and light alarm and emergency braking system.

All zones are heated separately up and down, independent hot air circulation, independent temperature control, and the temperature control accuracy is ± 1 .

Modular heating structure can effectively prevent the influence of airflow in the temperature range, ensure that the components are evenly heated, and the lateral temperature deviation is $<\pm2$.

The upper furnace body is opened by pneumatic jacking, which is safe ,reliable and convenient for furnace cleaning. The heat source of the special durable nickel heating wire, abundant power, rapid heating, less than 20 minutes from room temperature to constant temperature.

Simplified and traditional Chinese MMI operation interface and artificial intelligence software control greatly facilitate the user's use.

It has a complete online temperature test curve and analysis, storage, recall and printing functions.

Dedicated temperature acquisition module, high accuracy and fast speed, with cold junction compensation function. Temperature collection adopts RS-485 interface, which is convenient for remote device temperature monitoring. With timing automatic shutdown function.

Host computer control, computer can be cut off, independent control, computer operation, convenient man-machine dialogue, clear interface, intuitive image, can switch between Chinese and English at any time, and various parameter settings realize accurate and fast numerical input.

Using PLC control, the temperature control is stable and accurate, and the temperature of each zone is individually controlled. The motor is imported, high-quality, and high-temperature-resistant, with good structure and good heat dissipation, to ensure its service life and reliability. The direct connection mode connects the wind wheel with a speed of up to 2800rpm to provide sufficient hot air flow.

Technical Parameter

Product model	ET-R8	
Heating system	NO. of heating zone	Upper 8 hot air heating, lower 8 hot air heating
	Length of heating zone	3000mm
	heating method	Full hot air
Delivery system	PCB maximum width	450mm mesh belt, no lead rail
	Transport direction	left-right,right to left(option)
	Conveyor belt height	Mesh belt 880±20mm
	Delivery method	Mesh belt drive + rail (optional)
	Conveyor speed	0-2000mm/min
Control System	power	380V 50/60Hz Three-phase five-wire AC:380V 50Hz
	Starting power	28KW
	Working power	7KW
	Heating time	Around 15 mins
	Temperature control range	Room temperature 350
	Temperature control method	PID control + SSR drive
	Temperature control accuracy	±1
	Abnormal alarm	Abnormal temperature alarm
Machine system	Machine dimensions(L*W*H)	5000mm*1000mm*1500mm
	Machine weight	1200kg

Reflow soldering technology is not new in the field of electronic manufacturing. The components on various boards used in our computers are soldered to the circuit board through this process. There is a heating circuit inside this device, which uses air or nitrogen After heating to a high enough temperature, it is blown to the circuit board on which the components have been pasted, so that the solder on both sides of the components melts and bonds with the main board. The advantage of this process is that the temperature is easy to control, oxidation can be avoided during the welding process, and the manufacturing cost is easier to control.

Machine main part



Certificates

As an experienced manufacturer in SMT machine, we obtained a number of intellectual property technologies, including 9 invention patents, 112 practical patents, 12 software copyrights, with our won R&D department for production and inspection. And also earned the oversea certificates as CE, CCC, SIRA, etc.



Packages

- Step 1: Packing in film package to prevent dust and water to the machine
- Step 2: Packing in foam cotton to protect the outside of the machine
- Step 3: Packing in vacuum package to keep dry of the machine during transportation
- Step 4: Transportation by truck to specified port



Steep 1: Film packing and foam cotton prevent the dust and water to preotect the machine;

Steep 2: Vacuum package and moisture proof bag, to keep dry of the machine during transportation;

Steep 3: Equip with sturdy wooden box and transported by trucks to the specific port.

Q. How many hours does the machine can operate per day?

A.Machine can work whole day. But for longer using life, we suggest you to have 1 hour or 2 hours off per day.

Q. Can you accept CIF as the quoted price?

A. We only accept EXW as the quoted price for it is convenient and lower cost for both sides.

Q. Can I go and see if you have sold the equipment to India?

A. Yes, we have sold our machine in India, but for the fact we can't decide it for my customer, but I will try to contact my customer. Hope you can understand, because no one wants their competitors to visit their manufacturing site.

Q. How many products can your machine make per day?

A. The capacity of our machine is according to the real products, and the number of components on your PCB board that is important factor to figure out the actual speed of our machine with your products.

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