

Vacuum Reflow Soldering Ovens Smt Reflow Soldering Machine Automatic SMT Line

Basic Information

Place of Origin: CHINABrand Name: ETON

Certification: CE,SIRA,CCC,ISOModel Number: ET-R8650M

• Minimum Order Quantity: 1 set

• Price: EXW USD 13000~27000/sets

Packaging Details: Our packing is made of wooden box with

vacuum package, and we promise to deliver the goods within four weeks after payment.

the goods within loar week

• Delivery Time: 30 days after deposit

• Payment Terms: T/T

Supply Ability: 50 sets per mouth



Product Specification

Name: Reflow Soldering Oven
Dimensions: L4800*1350*1450MM

Net Weight: 1600kgPCB Size: 50 650mm

Certification: ISO,CE ISO CCC IPC,UL,ROHS CE ISO

• Voltage: 380V,380V/3 Phase

Usage: PCB Soldering, Welding, automatic Conveying

Convection Reflow Oven For SMT PCBA Production,reflow Soldering,led Soldering

• Type: Reflow Solder,SMT Reflow Oven Profiler

Machine

Rated Duty Cycle: 100%Current: 50/60MhzWarranty: 1 Year

• Temperature Range: Room Temperature ~ 300

Heating Zones: 8 Zones

Hot Sales Vacuum Reflow Oven Full automatic DOB bulbs SMT LINE Solution

Details of Reflow oven

Unique advanced heating system with long life

- 1.Using the world-leading small circulation technology, the whole furnace is divided into independent communities. The temperature curve of PCB welding is very high, which is very suitable for the welding of components with small space window in lead-free process.
- 2.Independent upper and lower heating modules, independent hot air circulation, double welding zone or three welding zone setting.
- 3.Modular design is adopted in each temperature zone, high temperature long axis hot air motor and high thermal nickel chromium heating wire. Take about 20 minutes from room temperature to constant temperature.

Reliable and smooth transmission system

- 1.Symmetrical double groove guide rail, high temperature resistance, no deformation, small heat absorption. Standard chain, network chain synchronous iso-speed parallel transportation, dual rail transportation system or central support system is optional.
- 2. Width adjustment adopts three stages of synchronous width adjustment structure, both ends are equipped with guide rail thermal expansion automatic extension device, effectively ensure that the guide rail parallel, prevent the drop of the plate, card plate, free of cleaning, easy to adjust.
- 3. Computer-controlled automatic refueling system, can automatically refueling according to the transportation speed and machine state, the flow can be adjusted.
- 4.Automatic width adjusting system adopts closed-loop PID control, can be automatically adjusted to the required width according to the computer input parameters, accuracy up to 0.2mm.
- 5.UPS power protection function, to ensure that PCB can output normally after sudden power failure, not damaged.

Stable and reliable electrical control system

- 1. The control system adopts PLC, the upper computer adopts famous brand computer, with genuine Windows 7 operating system and 19 inch LCD, which is stable and reliable.
- 2.Powerfully functional control software, with flexible process parameter control and temperature curve test functions, Chinese and English operation interface can be switched at any time.
- 3. Wogo terminal is used; All electrical components are imported brands, and all signal lines are shielded.
- 4. The temperature module is self-setting, the cold end is automatically compensated, and the temperature is controlled within ± 1 .

Cooling and convenient flux recovery system

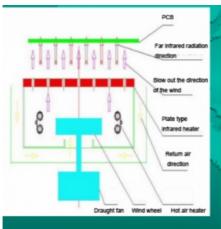
- 1. The forced cooling system adopts a two-stage forced air cooling temperature zone to meet the lead-free process; Smooth cooling curve, no abrupt change, full heat exchange, maximum cooling rate up to -5 /S.
- 2.Flux collection system, can keep the furnace clean for a long time, exhaust gas emission more environmental protection. The gas separated by nitrogen furnace can be recycled to save nitrogen.

Specification of reflow oven

Number of heating temperature zones	The top 8 small cycle heating area, the bottom 8 small cycle heating area.
Heating mode	Plane winding type heating on both sides of the generator, pressurized air duct, point to point frequency conversion motor heat exchange, frequency conversion motor drive
Length of heating zone	3160MM
Number of cooling zones	2+1 (natural air cooling system)
Length of cooling zone	800MM
Transmission belt width	650MM
Widening the range of chain guide rail	50 250mm
PCB size	50 350mm
PCB limits height	25mm
Transmission direction	$L\rightarrow R (R\rightarrow L)$ is optional

reflow oven machine





- The porous plate heater is used as the source of infrared heater, and the welding pad on the reflux surface is heated directly by using the penetration of far infrared light. Thus, the problem of insufficient heating capacity in the lower part of the traditional full hot blast stove is avoided...
- But full infrared heating is a little uneven, easy to cause shadows, shadowing effect, local overheating and other shortcomings.
 Compound heating, mainly infrared, supplemented by hot air convection, to improve the heating capacity, and can be uniform heating characteristics...
- It has been proved by practice that the lower infrared heating has the special function of automatic correction of the placement deviation, which is of positive significance to improve the welding yield of SMT.Lower infrared heating also has a good effect on increasing the pad temperature of large components, such as BGA welding..

Application:SMT line Solution:LED Light production Line

LED LIGHTING PRODUTION LINE

Our products:

SMT pick and place machine, automatic/semi-auto stencil printers machine, reflow oven loader/unloader machine, smt conveyor, AOI/SPI, Transform conveyor, etc

ETON is the leading SMT MACHINE manufacturer in China.

R&D team and mature technology,Independent manufacturing park about 52000 square meters Big market shares in India,Turkey,South Africa, Pakistan, Egypt.Poland etc. Free installation and training, About 10 overseas engineers.



Services of ETON Company

1. Professional sales manager of LED SMT machine, provide professional suggestion and service to you!

- 2. 24 hours online service and technical support, solve your questions quickly!
- 3. Sound company organization and working system, guarantee you a fast delivery!
- 4. Design and provide the whole SMT processing lines for you based on your budget, workshop covering area with best prices!
- 5. Maintenance Period: 1 year.(whole machine, any parts need to be repaired or replaced will be free) Upgrade the software will be free
- 6. Visit customer regularly and gather information.



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